#### ORIGINAL PAPER

# Production and partial purification of $\alpha$ -amylase from a novel isolate *Streptomyces gulbargensis*

Dastager G. Syed · Dayanand Agasar · Ashok Pandey

Received: 17 May 2008 / Accepted: 23 September 2008 / Published online: 10 October 2008 © Society for Industrial Microbiology 2008

Abstract Extracellular amylase production by a newly isolated alkali-thermotolerant strain *Streptomyces gulbargensis* DAS 131 was optimized and characterized. The highest amylase production was achieved by growing *S. gulbargensis* DAS 131 in media with 1% starch. Strain exhibited maximal activity at pH 9.0 and 45°C and relatively stable in alkaline conditions (pH 11). Starch and peptone were found to be the good source of carbon and nitrogen with a yield of 2,216.6 and 2,156.1 U, respectively. Maltose and maltotriose were the main end products of starch hydrolysis, indicating  $\alpha$ -amylase activity. SDS-PAGE analysis revealed a monomeric form with a molecular weight of 55 kDa.

**Keywords** *Streptomyces* · Amylolytic enzymes · Purification · pH and temperature effect

#### Introduction

Starch is an important renewable biological resource and the most important industrial enzymes in use today include protease, carbohydrate-hydrolyzing enzymes and ester cleavage fat hydrolyzing enzymes. The specific application of such technical enzymes are in major areas of food

D. G. Syed · A. Pandey (☒) Biotechnology Division, National Institute of Interdisciplinary Science and Technology (CSIR), Industrial Estate, Pappanamcode, Thiruvananthapuram 695019, India e-mail: ashokpandey56@yahoo.co.in

D. G. Syed e-mail: syed\_micro@rediffmail.com

D. Agasar Department of Studies and Research in Microbiology, Gulbarga University, Gulbarga 585 106, Karnataka, India processing, beverages production, animal nutrition, leather, paper and pulp, textile and detergents, etc. To meet the current largely increased demand, studies on the cost effective production of industrially important enzymes have become the need of today. Microorganisms are the most important sources for enzyme production; they made significant contribution to the production of foods and beverages in the last three decades. Selection of the right organism plays a key role in high yield of desirable enzymes [1].

Amylases are enzymes, which hydrolyze starch molecule to give diverse products including dextrin and progressively smaller polymers composed of glucose units. Amylases constitute a class of industrial enzymes having approximately 25% of the enzyme market [2]. However, enzymes from fungal and bacterial sources have dominated applications in industrial sectors [3]. The possibility of using actinomycetes specially, Streptomyces for enzyme production has recently been investigated [4, 5]. Streptomyces species are heterotrophic feeders and they can utilize both simple and complex molecules as nutrients. Starch hydrolyzing activity was widely distributed in species of Streptomyces and some of them can attack and hydrolyze raw starch granules with the release of maltose as the predominant product, such enzymes are used for the industrial conversion of raw starch into sugar for fermentation [6, 7]. The present study deals with the characterization of the extracellular amylolytic activity found in newly isolated Streptomyces gulbargensis species and its optimization.

### Materials and methods

Bacterial strain, growth and amylolytic enzyme production

The strain of *S. gulbargensis* was isolated from soil sample collected from Gulbarga, Karnataka, India [8], using the



methodology described by Goodfellow [9]. Stock cultures were maintained on medium ISP-2 [10], supplemented with 1% (w/v) agar starch slants at 4°C. The medium for enzyme production was starch urea with the following composition:  $(g l^{-1})$ : starch, 10.0; urea, 2.0;  $K_2HPO_4$ , 0.5;  $MgSO_4 \cdot 7H_2O_4$ 0.5; NaCl, 0.5; FeSO<sub>4</sub>·7H<sub>2</sub>O, 0.1 and pH 7.0. The inocula standardization was performed accordingly [11]. Pre-inoculum was prepared in Erlenmeyer flasks, containing 50 ml of starch-urea medium, previously sterilized at 121°C for 15 min, inoculated with 2.0-ml spore suspension containing  $3-4 \times 10^8$  CFU ml<sup>-1</sup> and cultivated under agitation at 180 rpm, for 24 h. Five milliliters of the pre-inocula were added to 50 ml of starch-urea medium incubated at 28°C for 96 h. At the 12th hour of incubation, samples (5 ml) were taken from each of three replicate flasks. The cells were harvested by centrifugation at 4,000 rpm for 15 min, at 4°C. The supernatant containing amylase was used as the starting material to evaluate enzymatic activity, protein and pH.

## Biomass production

Three replicate flasks maintained in the same conditions described for enzyme assays were harvested at 12–h intervals to determine the total amount of growth (biomass). The mycelial mass was removed by vacuum filtration and dried in an oven at 80°C to measure dry biomass weight expressed in terms of mg dry mass per 50 ml of culture medium.

#### Analytical procedures

The  $\alpha$ -amylase activity was evaluated by adding 1.0 ml of supernatant sample in starch solution 1% (w/v), previously gelatinized in 0.1 M citrate-phosphate buffer pH 6.5, at 37°C for 30 min. The reaction was stopped by the addition of 2 ml of dinitrosalicylic acid according to Bernfeld [12]. One unit of  $\alpha$ -amylase was defined as the amount of enzyme necessary to produce reducing sugars equivalent to 1 µmol of glucose min<sup>-1</sup>, at 30°C. The specific activity was expressed as units per mg of protein. Protein was determined by the method of Lowry et al. [13], using bovine serum albumin in the standard curve.

Determination of pH and temperature of growth medium for optimal amylolytic activity

Cultures were incubated at 28°C for 24 h in starch-urea medium supplemented with 1.0% starch. The amylolytic activity was determined at different pH values by varying the buffer of the substrate solution in the standard assay: 100 mM acetate buffer for pH range 4.0–6.0, succinate buffer for pH 7.0, Tris-Cl buffer for pH 8.0–9.0, and glycine-NaOH buffer for 10.0–12.0. The optimal temperature for activity was determined by assaying activity at 30, 35,

40, 45, 50, 55 and 60°C. The incubation period during the assay was 30 min at each temperature.

Effect of metal ions and other reagents

The effects of different metal ions on  $\alpha$ -amylase activity was determined by the addition of the corresponding ion at a final concentration of 1 mM to the reaction mixture, and assayed under standard conditions. The enzyme assay was carried out in the presence of  $Ca^{2+}$ ,  $Cs^{2+}$ ,  $Ni^{2+}$ ,  $Sr^{2+}$ ,  $Ba^{2+}$ ,  $Mg^{2+}$ ,  $Fe^{2+}$ ,  $Fe^{3+}$ ,  $Co^{2+}$ ,  $Zn^{2+}$ ,  $Mn^{2+}$ ,  $Hg^{2+}$ ,  $Ag^{1+}$  chlorides.

Purification of  $\alpha$ -amylase

Fractionation with ammonium sulphate

The various steps of enzyme purification were carried out at 4°C. In the initial purification step, the supernatant fluid containing the extracellular enzyme was lyophilized to prepare the final solution. This lyophilized supernatant fluid was treated with solid ammonium sulphate as described by Green and Hughens [14], with continuous overnight stirring and separated into the following saturation ranges: 0–20, 20–40, 40–60 and 60–80%. The precipitates collected by centrifugation (12,000g for 15 min) were dissolved in 0.1 M citrate-phosphate buffer, pH 5.0. The enzyme solution was dialyzed against the same buffer for 12 h with several changes to remove the salt and assayed by the method described by Plumer [15].

Polyacrylamide gel electrophoresis

SDS-Polyacrylamide gel electrophoresis was performed according to the method of Laemmli [16]. Molecular weights were measured by the method proposed by Weber and Osborne [17], with the aid of an electrophoresis calibration kit.

Effect of carbon and nitrogen sources on amylase activity

The effects of different carbon and nitrogen compounds on  $\alpha$ -amylase formation by *S. gulbargensis* sp. DAS 131 was investigated in the cultivation medium containing 1% of (w/v) nitrogen and carbon sources, and incubated for 72 h. Samples were analyzed every 6 h, from 12 to 72 h. The result of maximum amylase activity of strain DAS 131 at various intervals was recorded.

## **Results and discussion**

The results obtained on growth of *S. gulbargensis* sp. DAS 131 showed that the isolate reached the end of its logarithmic phase after incubation for 48 h (Fig. 1).



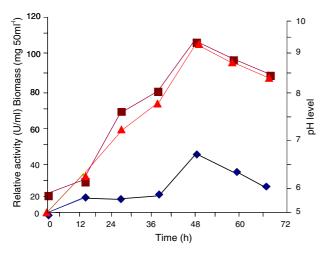
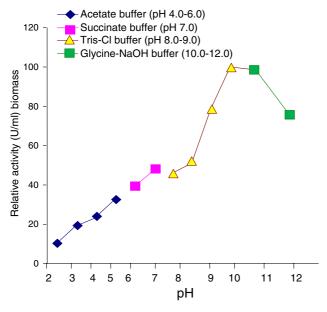


Fig. 1 Production of  $\alpha$ -amylase by *Streptomyces gulbargensis* DAS 131 in starch-urea medium. *Dash with filled square* biomass (mg 50 ml $^{-1}$ ), *dash with filled triangle* medium pH, *dash with filled diamond* enzyme activity(U ml $^{-1}$ ) Each value is an average of three parallel replicates

## Effect of pH and temperature on amylase activity

The enzyme exhibited an optimal activity at pH 9.0 (1,341.3 U), and was relatively stable in alkaline condition with at least 70% of the activity at pH 11.0 (Fig. 2). The amylase showed optimal activity at 45°C (1,312.1 U), and was unstable at higher temperature. Thus, more than 40% of the activity was lost between 45–50°C and more than 75–85% at 60°C (Fig. 3). This result is in good agreement with *Halomonas meridiana* [18] in which 80% activity was



**Fig. 2** Effect of pH on α-amylase activity after 30 min of exposure. Acetate buffer (pH 4.0–6.0), succinate buffer (pH 7.0), Tris-Cl buffer (pH 8.0–9.0) and glycine-NaOH buffer (pH 10.0–12.0). Data are the average of three experiments

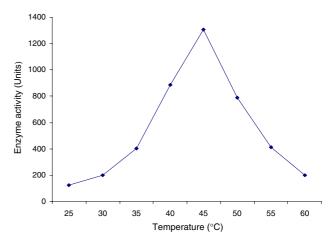


Fig. 3 Effect of temperature on  $\alpha$ -amylase activity after 15 min of exposure. Each value is an average of three parallel replicates

lost at 65°C. Regarding the stability of the enzyme at different pH, *Streptomyces praecox* [19] and *Streptomyces limosus* [20] showed the optimum activity at pH 7.0 and sharply decreases as pH rises above pH 11.0. The alkaliphilic nature of the enzyme excreted by DAS 131 was much more remarkable in the stability of the enzyme than in its activity, being a highly interesting feature for possible industrial application.

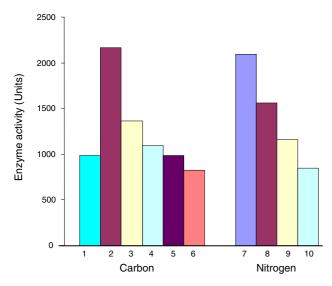
Effect of carbon and nitrogen sources on enzyme activity

Different carbon and nitrogen sources were tested to obtain the best results for amylase activity. Among carbon sources tested, the optimum yield was obtained when the cells were grown in a minimal medium containing starch at a concentration of 1% (w/v) with an yield of 2,216.6 U, while peptone found to be an good source of nitrogen with a yield of 2,156.1 U, respectively, after three repeated experiments (Fig. 4).

#### Hydrolysis products of amylase

Streptomyces gulbargensis sp DAS 131 amylase hydrolyzed starch to form maltose and maltotriose as major products (Fig. 5). These products were readily apparent even during the early stages of the reaction and increased in concentration along the time course of the reaction. Maltose was not hydrolyzed by the enzyme; the enzyme may, therefore, preferentially cleave at the  $\alpha$ -1,4-linkage adjacent to non-reducing ends, releasing maltose and maltotriose. This behavior might be due to stationary phase regulation on one side and catabolic repression by the glucose released from maltose and maltotriose on the other side. Similar observations were made with those of  $\alpha$ -amylase produced by *Streptomyces lividans* TK 24 [21], *Nocardia halobia* [22] and *H. meridiana* [18].





**Fig. 4** Effect of carbon and nitrogen sources on α-amylase activity by *Streptomyces gulbargensis* DAS 131. Data are the average of three experiments (1 sucrose, 2 starch, 3 lactose, 4 xylose, 5 fructose, 6 glucose, 7 peptone, 8 yeast extract, 9 meat extract, 10 protease peptone)

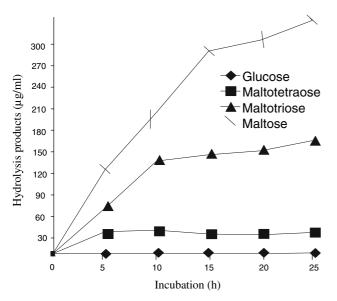
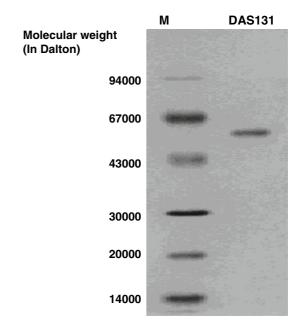


Fig. 5 Hydrolysis products of the  $\alpha$ -amylase using soluble starch as substrate, after different incubation times. Data are the average of three experiments

#### Partial purification of amylase

The partial purification of  $\alpha$ -amylase DAS 131 was achieved by ammonium sulphate precipitation at 40–60% concentration. Purified enzyme molecular mass has been determined on SDS-PAGE. The purified enzyme appeared as a single band on SDS-PAGE, corresponding to a molecular mass of 55 kDa (Fig. 6). Using gel filtration chromatography, the native molecular mass of purified enzyme was estimated to be 57.9. The apparent relative molecular



**Fig. 6** Protein bands of  $\alpha$ -amylase from strain DAS 131 on SDS-polyacrylamide gel electrophoresis. Lane1, M marker (Phosporilase B, albumin, ovalbumin, carbonic anhydrase, Tripsin inhibitor,  $\alpha$ -lactalbumin), Lane 2 band of *DAS 131* 

**Table 1** Effect of various metal ions on the activity of  $\alpha$ -amylase from *Streptomyces gulbargensis* sp. DAS 131

Metal ions	Concentration (mM)	Relative activity of amylase (%) DAS 131		
Control (no addition)	1	100		
Ca <sup>2+</sup>	1	148		
$Mg^{2+}$	1	98		
$Fe^{2+}$	1	81		
Fe <sup>3+</sup>	1	57		
Co <sup>2+</sup>	1	23		
$Zn^{2+}$	1	83		
$Mn^{2+}$	1	96		
$Hg^{2+}$	1	44		
Cs <sup>2+</sup>	1	89		
Ni <sup>2+</sup>	1	100		
$\mathrm{Sr}^{2+}$	1	92		
Pb <sup>2+</sup>	1	91		
Cu <sup>2+</sup>	1	100		
$Ba^{2+}$	1	29		
$Ba^{2+}$ $Ag^{1+}$	1	36		

Data are the average of three experiments

mass for the  $\alpha$ -amylase by gel filtration was very similar to that found by SDS-PAGE; hence, the enzyme seems to be a monomeric enzyme. Similar observations were made from *Thermus filiformis Ork* A2 with 60 kDa [23], *Thermococcus hydrothermalis*, 53.6 kDa [24] and from *Halothermothrix orenii*, 56 kDa [25].



Table 2 Comparison of alkaline amylase producing Bacillus strains of commercial value with S. gulbargensis DAS 131

Organism	Optimum temperature (°C)	Optimum pH	$K_{\rm m}$ (mg/ml)	Activity (U/mg)	References
S. gulbargensis	45	8.5–11	5.0	1,341.3	This study
Bacillus sp. ANT-6	80	10.5	3.85	195	[28]
Bacillus sp. NRRL B 3881	50	9.2	1.9	18.5	[29]
Bacillus subtilis	50	6.5		5,000	[30]
Bacillus sp. L1711	35-40, 45	9.5–10.0, 7–7.5		1,483	[31]
Bacillus sp. KSM-1378	55	8.0-8.5		157.5	[32]
Bacillus sp. WN11	75–80	8.0-8.5		4221	[33]
Bacillus sp. GM8901	60	11.0-12.0		921	[34]
Bacillus KSM-K38	55-60	8.0-9.5			[35]
Bacillus sp. TS 23	70	9.0	2.7		[36]
Bacillus sp A-40-2	55	10.5			[37]
Bacillus sp. 17.1		4.5–10			[37]
Bacillus sp. 38-2		4.5-7, 8-9			[37]

## Effect of metal ions on amylase activity

Many metal ions often influence the activity of α-amylase [26, 27]. The effect of 15 kinds of metal ions on the α-amylase activity was studied (Table 1). The activity of α-amylase was increased by 48% in presence of 1 mM Ca<sup>2+</sup>. This was similar to the results from *Streptomyces* sp [26], 100% activity was recovered with Ni<sup>2+</sup> and Cu<sup>2+</sup> were as Mg<sup>2+</sup>, Mn<sup>2+</sup>, Sr<sup>2+</sup>, Pb<sup>2+</sup>, Zn<sup>2+</sup>, Cs<sup>2+</sup>, Fe<sup>2+</sup>. Fe<sup>3+</sup> and Hg<sup>2+</sup> inhibit the almost 50% of the enzyme activity and nearly 70% or more enzyme activity were inhibited by Co<sup>2+</sup>, Ba<sup>2+</sup> and Ag<sup>1+</sup> (Table 1).

Most of the Bacillus strains used commercially for the production of alpha-amylases by submerged fermentation have an optimum pH between 6.0 and 9.0 for growth and enzyme production [28, 29]. Growth of S. gulbargensis and amylase production was higher at 45°C and pH 9.0 (Fig. 1). Similarly, temperature and pH for the optimum growth and amylase production in different Bacillus sp. were presented in Table 2. Partially purified S. gulbargensis amylase was stimulated by Ca2+ and Mg2+ ions and inhibited partially by Fe<sup>3+</sup>, Co<sup>2+</sup>, Ba<sup>2+</sup> and Ag<sup>1+</sup> and completely by Hg<sup>2+</sup>, suggesting its calcium-dependent nature. Most of the alpha-amylases are calcium-dependent metalloenzymes [30]. Bacillus sp. ANT-6 also showed increased activity in presence of Ca<sup>2+</sup> ions [28]. The hydrolysis pattern presented by S. gulbargensis amylase showed similarity with that of H. meridiana [18] producing glucose, maltose, and malto-oligosaccharides as the main products; hence, it is an alpha-amylase. In all results obtained on growth of S. gulbargensis the isolate reached the end of its logarithmic phase after incubation for 48 h (Fig. 1). The maximum production of α-amylase occurred at pH 9.0 and 45°C. The use of  $\alpha$ -amylases in detergents for mediumtemperature laundering demands enzymes with high stability, and activity in washing environments needs high alkalinity. The enzyme produced by DAS 131, remains active at very high alkaline pH (8.5–11), a characteristic that distinguishes it from most of the other  $\alpha$ -amylases from bacterial sources (Table 2). Due to the high alkaline nature of  $\alpha$ -amylase produced by *S. gulbargensis* DAS 131, it has shown potentiality for its application in detergent and textile industries.

**Acknowledgments** The authors would like to thank CSIR Task force network programme on Exploration of India's Rich Microbial Diversity (NWP 0006) for providing the financial support.

#### References

- Pandey A (1990) Improvement in solid-state fermentation for glucoamylase production. Biol Wastes 34:11–19. doi:10.1016/0269-7483(90)90140-N
- Rao MB, Tanksale AM, Ghatge MS, Deshpandae VV (1998) Molecular and biotechnological aspects of microbial proteases. Microbiol Mol Biol Rev 62:597–635
- Pandey A, Nigam P, Soccol CR, Soccol VT, Singh D, Mohan R (2000) Advances in microbial amylases. Biotechnol Appl Biochem 31:135–152. doi:10.1042/BA19990073
- Chandrasekarn S, Dhar SC (1987) Multiple protease from *Streptomyces moderatus* I. Isolation and purification of five extracellular proteases. Arch Biochem Biophys 257:395–401. doi:10.1016/0003-9861(87)90582-0
- James PDA, Iqbal M, Edwards C, Miller PGG (1991) Extracellular protease activity in antibiotic producing *Streptomyces thermoviolaceus*. Curr Microbiol 22:377–382. doi:10.1007/BF02092158
- Andrews L, Ward J (1988) Extracellular amylases from Streptomyces aureofaciens—purification and properties. Starch/Starke 30:338–341



- Goldberg JD, Edwards C (1990) Purification and characterization of an extracellular amylase from a thermophilic *Streptomyces*. J Appl Bacteriol 69:712–717
- 8. Dastager SG, Wen-Jun Li, Dayanand A, Sulochana M, Shu-Kun Tang, Xin-Peng Tian, Xiao-Yang Zhi (2007) *Streptomyces gulbargensis* sp. nov., isolated from soil in Karnataka, India. Antonie Van Leeuwenhoek 91(2):99–104. doi:10.1007/s10482-006-9099-1
- Goodfellow M (1989) Supergenic classification of actinomycetes.
   In: Williams ST, Sharpe ME, Holt JG (eds) Bergey's manual of systematic bacteriology, vol 4. Williams and Wilkins, Baltimore, pp 2333–2339
- Pridham TG, Anderson P, Foley C, Lindenfelser LA, Hesseltine CW, Benedict RG (1956) A selection of media for maintenance and taxonomic study of *Streptomyces*. Antibiot Annu 1:947–953
- Hopwood DA, Bibb MJ, Chater KF, Kieser T, Gruton CJ, Kieser HM, Lydiate DJ, Smith CP, Ward JM, Schirempe H (1985) Genetic manipulation of *Streptomyces*, a laboratory manual. John Innes Institute, Norwich, p 356
- Bernfeld P (1955) Amylases alpha and beta. In: Colowick SP, Kaplan ON (eds) Methods in enzymology. Academic Press, New York, pp 140–146
- Lowry OH, Rosebrough NJ, Farr AL, Randall RJ (1951) Protein measurement with the folin-phenol reagent. J Biol Chem 193:265– 275
- Green AA, Hughens WL (1995) Protein fractionation on the basis of solubility in aqueous solution of salts and organic solvents. Methods Enzymol 1:67–90. doi:10.1016/0076-6879(55)01014-8
- Plumer DT (1978) An introduction to practical biochemistry. McGraw-Hill, London, pp 47–98
- Laemmli UK (1970) Cleavage of structural proteins during the assembly of the head of becteriophage T4. Nature 227:680–685. doi:10.1038/227680a0
- Weber K, Osborn W (1969) The reliability of molecular weight determination by dodecyl sulfate-polyacrylamide gel electrophoresis. J Biol Chem 244:4406–4412
- Coronado MJ, Carmen V, Hofemeister J, Ventosa A, Nieto JJ (2000) Production and biochemical characterization of an α-amylase from the moderate halophile *Halomonas meridianai*. FEMS Microbiol Lett 183:67–71
- Takaya T, Sugimato Y, Wako K, Fuwa H (1979) Degradation of starch granules by alpha-amylase of *Streptomyces praecox* NA-273. Starch/Starke 31:205–208
- Fairbarn DA, Priest FG, Stark JR (1986) Extracellular amylase synthesis by *Streptomyces limosus*. Enzyme Microb Technol 8:89–92. doi:10.1016/0141-0229(86)90077-3
- Virolle MJ, Gagnat J (1994) Sequences involved in growth phasedependent expression and glucose repression of a *Streptomyces* αamylase gene. Microbiology 140:1059–1067
- Onishi H, Sonoda K (1979) Purification and some properties of an extracellular amylase from a moderate halophile, *Micrococcus halobius*. Appl Environ Microbiol 38:616–620
- Egas MCV, Da Costa MS, Cowan DA, Pires EMV (1998) Extracellular α-amylase from *Thermus filiformis* Ork A2: purification and biochemical characterization. Extremophiles 2:23–32. doi:10.1007/s007920050039

- 24. Leveque E, Haye B, Belarbi A (2000) Cloning and expression of and α-amylase from the hyperthermophilic archaebacterium Thermococcus hydrothermalis and biochemical characterization of the recombinant enzymes. FEMS Microbiol Lett 186:67–71
- Mijts BN, Patel BKC (2002) Cloning, sequencing and expression of and α-amylase gene, amy A, from the thermophilic halophilic Halothermothrix orenii and purification and biochemical characterization of the recombinant enzyme. Microbiology 148:2343– 2349
- Zhu W, Dongmei C, Gugue C, Qian P, Ping S (2007) Purification and characterization of a thermostable protease from a newly isolated *Geobacillus* sp. YMTC 1049. Enzyme Microbiol Technol 40:1592–1597. doi:10.1016/j.enzmictec.2006.11.007
- De Azeredo LAI, Freire DMG, Soares RMA, Leite SGF, Coelho RRR (2004) Production and partial characterization of thermophilic proteases from *Streptomyces* sp isolated from Brazilian cerrado soil. Enzyme Microb Technol 34:354–358. doi:10.1016/ j.enzmictec.2003.11.015
- Burhan A, Nisa U, Gökhan C, Ömer C, Ashabil A, Osman G (2003) Enzymatic properties of a novel thermostable, thermophilic, alkaline and chelator resistant amylase from an alkaliphilic *Bacillus* sp. Isolate ANT–6. Process Biochem 38:1397–1403. doi:10.1016/S0032-9592(03)00037-2
- Horikoshi K (1999) Alkaliphiles: some applications of their products for biotechnology. Microbiol Mol Biol Rev 63:735–750
- 30. Gupta R, Gigras P, Mohapatra H, Goswami VK, Chauhan B (2003) Microbial α-amylases: a biotechnological perspective. Process Biochem 1599–616. doi:10.1016/S0032-9592(03)00053-0
- Eva CMJ, Bernhardsdotter JD, Ng OK, Garriott ML, Pusey ML (2005) Enzymic properties of an alkaline chelator-resistant a-amylase from an alkaliphilic *Bacillus* sp. isolate L1711. Process Biochem 40:2401–2408. doi:10.1016/j.procbio.2004.09.016
- 32. Igarashi K, Hatada Y, Hagihara H, Saeki K, Takaiwa M, Uemura T (1998) Enzymatic properties of a novel liquefying a-amylase from an alkaliphilic *Bacillus* isolate and entire nucleotide and amino acid sequence. Appl Environ Microbiol 64:3282–3289
- 33. Mamo G, Gessesse A (1999) Purification and characterization of two raw-starch-digesting thermostable a-amylases from a thermophilic *Bacillus*. Enzyme Microb Technol 25:433–438. doi:10.1016/S0141-0229(99)00068-X
- Kim TU, Gu BG, Jeong JY, Byun SM, Shin YC (1996) Purification and characterization of a maltotetraose-forming alkaline a-amylase from an alkalophilic *Bacillus* strain GM8901. Appl Environ Microbiol 61:3105–3112
- Hagihara H, Igarashi K, Hayashi Y, Endo K, Ikawa-Kitayama K,
   Ozaki K (2001) Novel a-amylase that is highly resistant to chelating reagents and chemical oxidants from the alkaliphilic *Bacillus* isolate KSM-K38. Appl Environ Microbiol 67:1744–1750. doi:10.1128/AEM.67.4.1744-1750.2001
- Lin L-L, Chyau C-C, Hsu W-H (1996) Production and properties of a raw starch-degrading amylase from the thermophilic and alkaliphilic *Bacillus* sp. TS-23. Biotechnol Appl Biochem 28:61–68
- Horikoshi K (1996) Alkaliphiles—from an industrial point of view. FEMS Microbiol Rev 18:259–270

